

## Side Protection Moulding

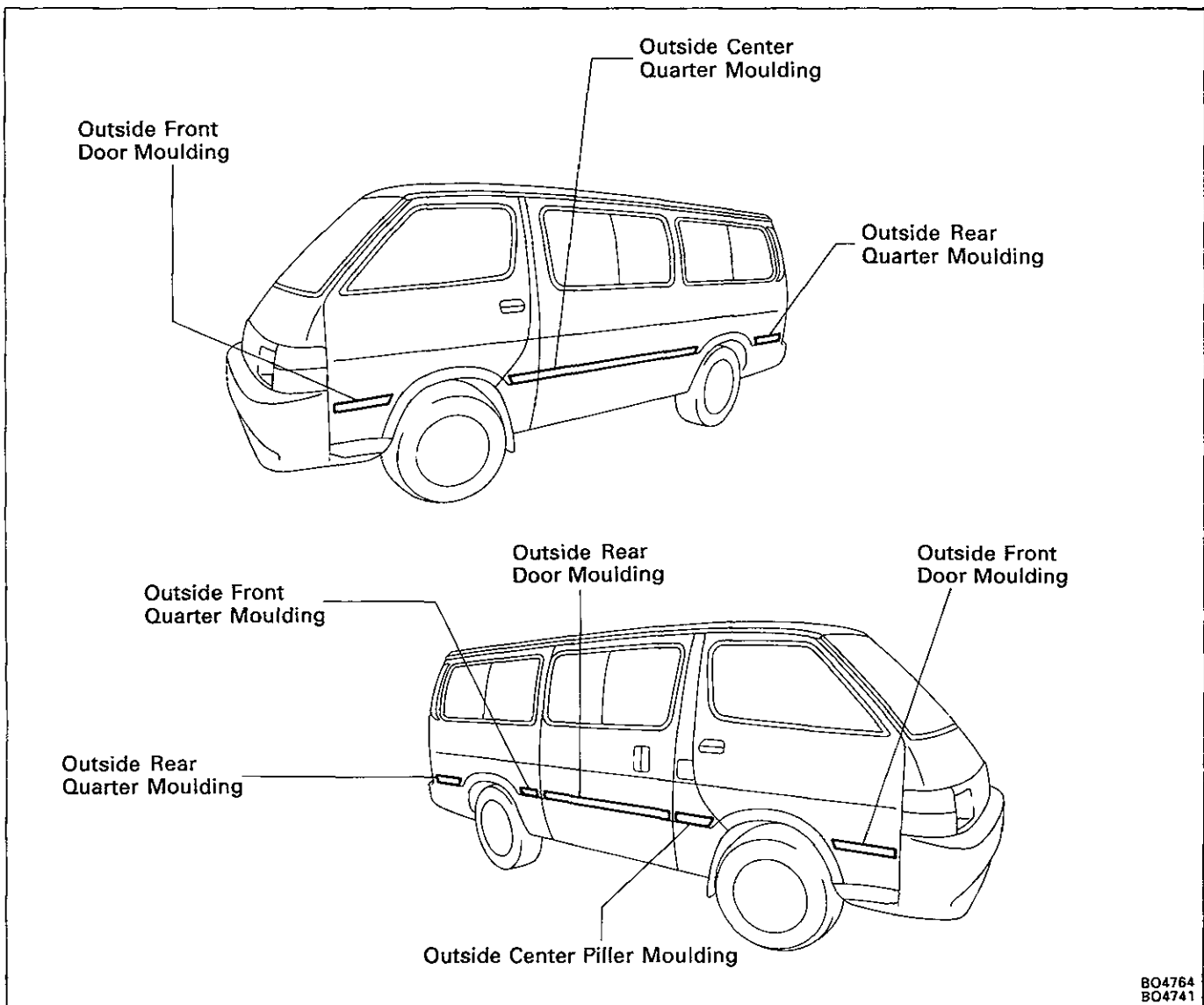
### PREPARE ITEMS LISTED

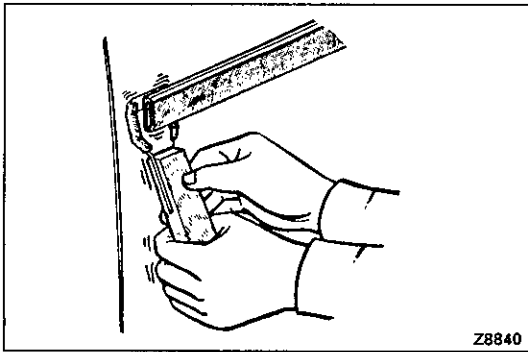
Part No.	Part name	Quantity
08850-00051	Adhesive (Super special) 20 g (0.71 oz.)	1
	Cleaner (for cleaning body and removing body oil stains) Heat light	

#### Precautions for storing moulding material:

- Store in cool place, avoiding direct sunlight, high temperature and dust.
- The moulding is of polyvinyl chloride, so do not allow it to come in contact with thinner or other solvent, open flame, or boiling water.
- The storage time for the moulding, adhesive and Primer T is limited to about 9 months.

### COMPONENTS





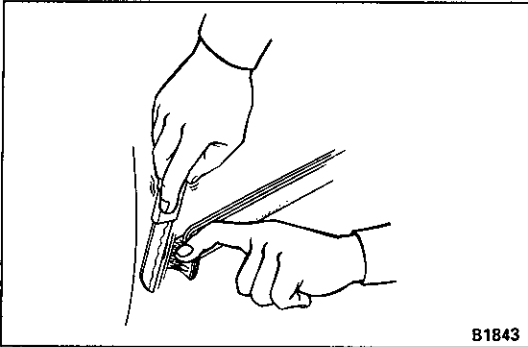
## REMOVAL OF SIDE PROTECTION MOULDING

(See page BO-25)

### 1. REMOVE ENDS OF MOULDING

Using a scraper, pry the moulding loose about 30 mm (1.18 in) from the ends.

HINT: Tape a screwdriver tip before use.



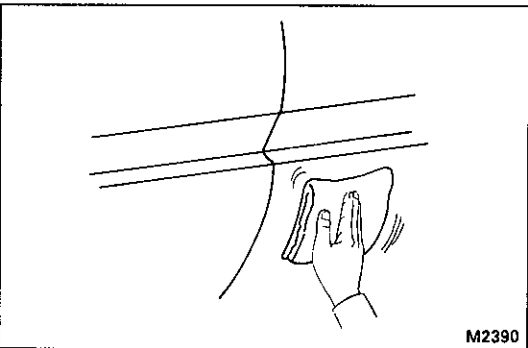
### 2. REMOVE MOULDING AND ADHESIVE

(a) Pull off the moulding by cutting the adhesive with a knife.

(b) Scrape off adhesive from the body with a cutter or sandpaper.

#### NOTICE:

- Remember that 30 – 80 mm (1.18 – 3.15 in.) of the ends of the moulding are glued tightly with a strong adhesive.
- Do not reuse moulding.

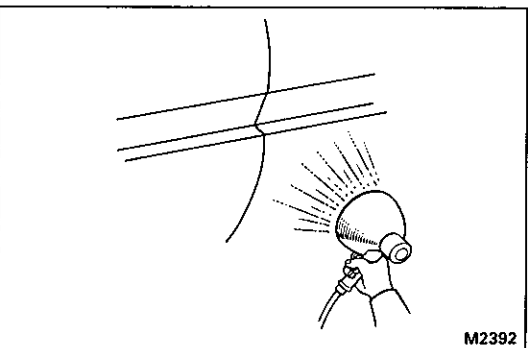


## INSTALLATION OF OUTSIDE MOULDING

(See page BO-25)

### 1. CLEAN MOULDING MOUNTING SURFACE

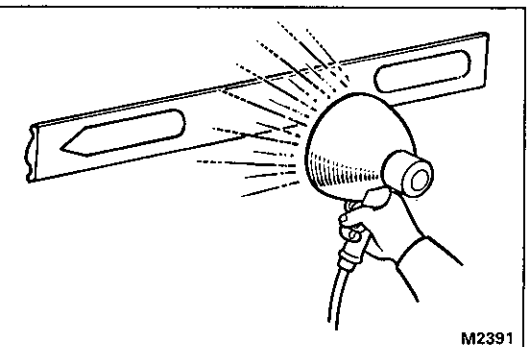
Wipe off stains cleaner.



### 2. HEAT BODY MOULDING SURFACE

Using a heat light, heat the body moulding surface to 30 – 50°C (86 – 122°F).

**NOTICE:** When the moulding is installed, the temperature of the moulding surface should be 20°C (68°F) or higher.

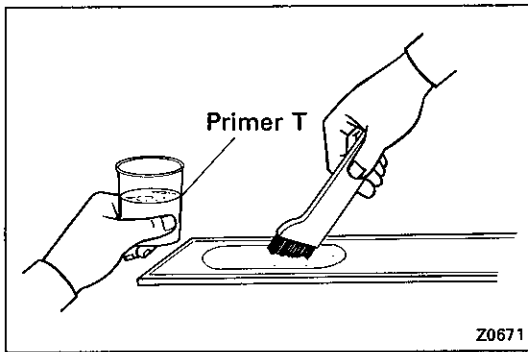


### 3. HEAT MOULDING

Using a heat light heat the moulding to 30 – 60°C (86 – 140°F).

**NOTICE:** Do not heat moulding excessively.

The temperature should not be higher than 80°C (176°F).

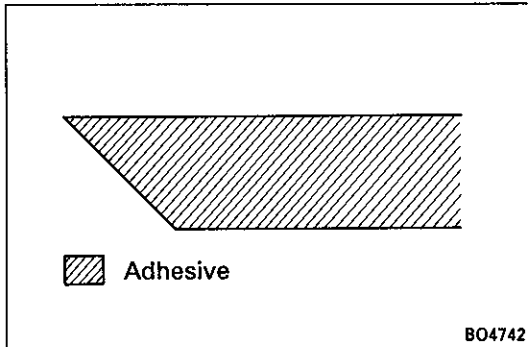


#### 4. COAT MOULDING WITH PRIMER "T"

Using a brush, coat both of the punched out ends of the moulding with Primer T.

##### NOTICE:

- Let the Primer T dry for 30 seconds or more. Do not touch the Primer T coating.

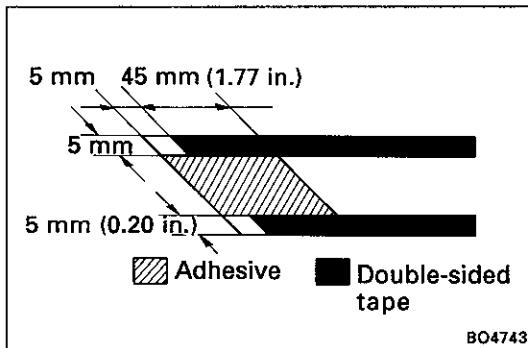


#### 5-1. (Adhesive type)

##### APPLY ADHESIVE TO MOULDING

Apply the adhesive to the moulding as shown.

**NOTICE:** Install the moulding within 7 minutes after applying the adhesive.



#### 5-2. (Double-sided tape and adhesive type)

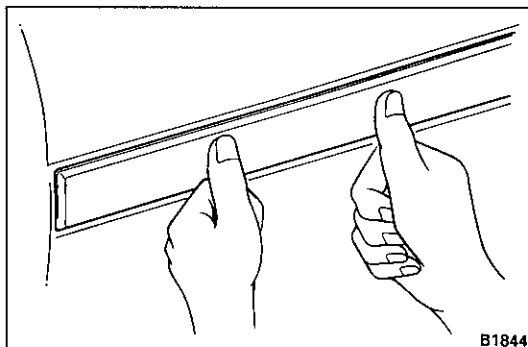
##### APPLY DOUBLE-SIDED TAPE AND ADHESIVE TO MOULDING

Apply the double-sided tape and adhesive as shown.

**NOTICE:** Install the moulding within 7 minutes after applying the adhesive.

#### 6. LIFT MOULDING RELEASE SHEET FROM FACE OF MOULDING

**NOTICE:** When the moulding release sheet is removed, be sure no dirt or dust can get onto the uncovered area.



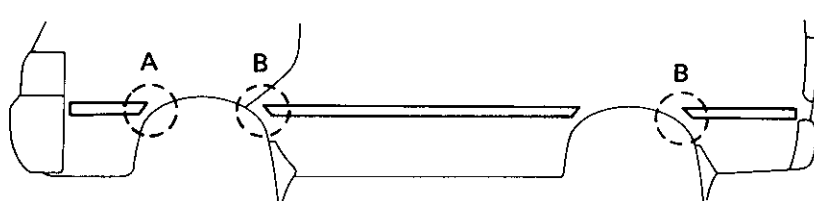
#### 7. INSTALL MOULDING ALONG BODY PRESS LINE

Fit the moulding along the body press line, leaving the spaces shown in the illustration. (See page BO-28)

##### NOTICE:

- Be sure that the body and moulding are heated to the proper temperature.
- Do not depress the adhesive-coated parts excessively just hold them down with your thumb.

- Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.
- After installation, do not wash the vehicle for 24 hours.



- A: 8.8 mm  
(0.3465 in.)  
B: 8.8 mm  
(0.3465 in.)  
C-1: 2.5 mm  
(0.09843 in.)  
C-2: 1.0 mm  
(0.03937 in.)  
D: 1.0 mm  
(0.03937 in.)

